



# DOMAINE SERENE

## DOMAINE SERENE 'EVENSTAD RESERVE' DUNDEE HILLS BRUT M.V. 1

### VINEYARD NOTES

Some of Domaine Serene's most coveted Single Vineyard sites are chosen for this compelling Multi-Vintage house blend: Mark Bradford, Côte Sud, Gold Eagle and Triple Crown. Labeled M.V. 1, short for Multi-Vintage 1st Edition, this inaugural release is sure to be a collector's item and raises the bar for New World Sparkling Wines that rival those crafted in the top Champagne Houses in France.

### TASTING NOTES

Inspired by the great Champagnes that the Evenstads have tasted throughout their lives, the debut bottling of Domaine Serene's 'Evenstad Reserve' Dundee Hills Brut Multi-Vintage Sparkling Wine is finally here. Over four years in the making, Grace and Ken Evenstad, along with their world renowned winemaking team, are excited to offer the first of many Dundee Hills designated bottlings.

<b>VARIETAL</b>	Pinot Noir & Chardonnay
<b>APPELLATION</b>	Dundee Hills
<b>HARVEST DATE</b>	9/6/14 - 9/8/14
<b>BARREL AGING</b>	8 months
<b>TIRAGE BOTTLING DATE</b>	5/20/15
<b>AGING EN TIRAGE</b>	2.5 years
<b>DISGORGED</b>	2/20/18
<b>ALCOHOL</b>	12.5%



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