



**DOMAINE SERENE, 'EVENSTAD RESERVE'  
DUNDEE HILLS BRUT ROSÉ M.V. 4**

Confident in the knowledge we have gleaned from our vineyards over several decades, a select few of our estate grown parcels are earmarked to grow exclusively for our sparkling wines. Crafted according to the Méthode Champenoise process, we add a portion of reserve wine to the blend to increase complexity, longevity and sheer drinking pleasure in this exquisite multi-vintage sparkling wine.

**TASTING NOTES**

Our M.V 4 Brut Rosé is a sparkling wine with a stunning personality. Grapes from these vineyards exhibit a delightful blend of floral and red fruit character. The aroma of wild strawberry flowers and sweet basil brings you right to the rim of the glass. The palate is fruit forward and finishes in a strong, persistent minerality that is harmonious and balanced.

<b>VARIETAL</b>	76% Pinot Noir, 14% Chardonnay, 10% Brut Reserve
<b>APPELLATION</b>	Dundee Hills
<b>BARREL AGING</b>	7 months
<b>AGING EN TIRAGE</b>	36 months
<b>DISGORGED</b>	7/18/22 - 7/28/22
<b>ALCOHOL</b>	12.5%
<b>RESIDUAL SUGAR</b>	8g/L Dose

<b>AWARDS</b>		2023   <b>93 PTS</b>   Wine Enthusiast
		2024   <b>92 PTS</b>   Wine Advocate



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